Date of issue/ Date of revision 19.08.2020 Date of previous issue 09.05.2017 Version 2.3



SAFETY DATA SHEET

Anhydrous Ammonia

Section 1. Identification

Product identifier Anhydrous Ammonia **Product type** gas (Liquefied gas.)

PA01HL **Product code**

Uses

Area of application Industrial applications, Professional applications

Supplier

Supplier's details YARA PILBARA FERTILISERS PTY LTD

Address

Street Level 5, 182 St Georges Terrace

Postal code 6000 Perth City Australia Country

Telephone number +61 8 9183 4000 Fax no. +61 8 9185 6776

e-mail address of person responsible for this SDS

Info.yara.pilbara@yara.com

Emergency telephone number

Australia: 1300 927 200

(with hours of operation) Intl: +61 2801 44558 / +44 (0) 1235 239 670

(24 HRS)

National advisory body/Poison Center

Name WA Poisons Information Centre

Telephone number 131126

Hours of operation 24 hours, within Australia only

Section 2. Hazard(s) identification

Classification of the FLAMMABLE GASES - Category 2

GASES UNDER PRESSURE - Liquefied gas substance or mixture.

ACUTE TOXICITY (inhalation) - Category 3 SKIN CORROSION/IRRITATION - Category 1B

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2

GHS label elements

Hazard pictograms







Signal word : DANGER

Hazard statements : H221 Flammable gas.

H280 Contains gas under pressure; may explode

if heated.

H331 Toxic if inhaled.

H314 Causes severe skin burns and eye damage.

H400 Very toxic to aquatic life.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : P280 Wear protective gloves/clothing and

eye/face protection.

P260 Do not breathe gas or vapour.

Response : P305 IF IN EYES:

P351 Rinse cautiously with water for several

minutes.

P338 Remove contact lenses, if present and easy

to do. Continue rinsing.

P304 IF INHALED:

P340 Remove person to fresh air and keep

comfortable for breathing.

P310 Immediately call a POISON CENTER or

doctor/physician.

P303 IF ON SKIN (or hair):

P361 Take off immediately all contaminated

clothing.

P353 Rinse skin with water.

Storage : P410 + Protect from sunlight and do not expose to

P412 temperatures exceeding 50 °C/122 °F.

Supplemental label elements : Not applicable.

Other hazards which do not result in classification

Liquid can cause burns similar to frostbite.

Section 3. Composition and ingredient information

Substance/mixture : Substance

CAS number/other identifiers

Other means of identification : ammonia, anhydrous

CAS number : 7664-41-7 **EC number** : 231-635-3

Ingredient name	CAS number	% (v/v)
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Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Chemical formula : H3 N

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with running water for at least 15

minutes, keeping eyelids open. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get

medical attention immediately.

Inhalation : If inhaled, remove to fresh air. Get medical attention

immediately. If not breathing, give artificial respiration. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If

necessary, call a poison center or physician.

Skin contact : In case of contact, immediately flush skin with plenty of water

for at least 15 minutes while removing contaminated clothing and shoes. Flush contaminated skin with plenty of water. Do not rub affected area. Get medical attention immediately. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. In case of contact with liquid, warm frozen tissues slowly with lukewarm water and get medical attention. Chemical burns must be treated promptly by

a physician.

Ingestion : Not applicable (gas). Get medical attention. Remove victim to

fresh air and keep at rest in a position comfortable for breathing. Ingestion of liquid can cause burns similar to frostbite. If frostbite occurs, get medical attention. As this product rapidly becomes a gas when released, refer to the

inhalation section.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage. Liquid can cause burns similar

to frostbite.

Inhalation : Toxic if inhaled. Exposure to decomposition products may

cause a health hazard. Serious effects may be delayed

following exposure.

Skin contact : Causes severe burns. Dermal contact with rapidly evaporating

liquid could result in freezing of the tissues or frostbite.

Ingestion: May cause burns to mouth, throat and stomach. Ingestion of

liquid can cause burns similar to frostbite.

Over-exposure signs/symptoms

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Anhydrous Ammonia

Eye contact : Adverse symptoms may include the following: pain, watering,

redness, frostbite (Cryogenic burn)

Inhalation : Adverse symptoms include the following: wheezing and breathing

difficulties, asthma

Skin contact : Adverse symptoms may include the following: pain or irritation,

frostbite (Cryogenic burn), blistering may occur

Ingestion : Adverse symptoms may include the following: frostbite

(Cryogenic burn)

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist

immediately if large quantities have been ingested or inhaled. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to

be kept under medical surveillance for 48 hours.

Specific treatments

Protection of first-aiders

No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without

suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. Wash contaminated clothing thoroughly

with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : In case of fire, allow gas to burn if flow cannot be shut off

immediately. Use an extinguishing agent suitable for the surrounding fire. Apply water from a safe distance to cool

container and protect surrounding area.

Unsuitable extinguishing

media

: None identified.

Specific hazards arising from

the chemical

Contains gas under pressure. In a fire or if heated, a pressure increase will occur and the container may burst or explode.

This material is very toxic to aquatic life. This material is toxic

to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being

discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

Decomposition products may include the following materials: nitrogen oxides, Avoid breathing dusts, vapors or fumes from burning materials., In case of inhalation of decomposition

products in a fire, symptoms may be delayed.

Special protective actions for

fire-fighters

: Promptly isolate the scene by removing all persons from the

vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Contact supplier immediately for specialist advice. Move containers from fire area if this can be done without risk. Use water spray

to keep fire-exposed containers cool.

Special protective equipment

for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. For incidents

involving large quantities, thermally insulated undergarments

and thick textile or leather gloves should be worn.

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Remark : Non-explosive.

Hazchem or Emergency Action

Code

2RE

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe gas. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).

For emergency responders

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill

: Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment.

Large spill

Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment.

Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Contains gas under pressure. Do not breathe gas. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not puncture or incinerate

container.

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Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in a segregated and approved area. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Store locked up. Eliminate all ignition sources. Keep container tightly closed and sealed until ready for use.

Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
ammonia, anhydrous	Safe Work Australia (1995-05-01)
	STEL 24 mg/m3 35 ppm
	TWA 17 mg/m3 25 ppm

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: A washing facility or water for eye and skin cleaning purposes should be present. Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Wash contaminated clothing before reusing.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts.chemical splash goggles and/or face shield.lf inhalation hazards exist, a full-face respirator may be required instead.

Recommended: Tightly-fitting goggles, full-face mask,

Skin protection

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. For general applications, we recommend gloves with a thickness typically greater than 0.35 mm. It should be emphasized that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the

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permeation efficiency of the glove will be dependent on the exact composition of the glove material. If contact with the liquid is possible, insulated gloves suitable for low

temperatures should be worn.

8 hours (breakthrough time): butyl rubber, PTFE, Viton®1 hour (breakthrough time): Insulated gloves suitable for low

temperatures

Body protection: Personal protective equipment for the body should be selected

based on the task being performed and the risks involved.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being

performed and the risks involved and should be approved by a

specialist before handling this product.

Respiratory protection: Use a properly fitted, air-purifying or air-fed respirator

complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of

the product and the safe working limits of the selected

respirator.

Personal protective equipment

(Pictograms)







Section 9. Physical and chemical properties

Appearance

Physical state : gas [Liquefied gas.]

Color: Colorless.,Odor: Pungent.Odor threshold: 5 ppm

pH : Not determined.

Melting/freezing point : -78 °C

Boiling/condensation point : -33 °C

(-27 °F)

Sublimation temperature: Not determined.Flash point: Not determined.

Evaporation rate : Not determined. Flammability (solid, gas) : Flammable

Lower and upper explosive

(flammable) limits

Lower: 15 %(V)

Upper: 27 %(V)

Vapor pressure : 8,611 hPa @ 20 °C (68 °F)

Vapor density : 0.6 [Air = 1]

Relative density : 0.682 @ -33.4 °C (-28.1 °F)

Solubility : Not determined.

Solubility in water : 510 - 531 g/l @ 20 °C (68 °F)

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Partition coefficient: n-

octanol/water

Not determined.

Auto-ignition temperature

651 °C (1204 °F)

Decomposition temperature

Viscosity

Not determined. **Dynamic:** 0.22 mPa.s

Kinematic: Not determined.

Molecular weight 17.04 g/mol **Explosive properties** Non-explosive.

Oxidizing properties None

Section 10. Stability and reactivity

Reactivity No specific test data related to reactivity available for this

product or its ingredients.

Chemical stability The product is stable.

Possibility of hazardous

reactions

Under normal conditions of storage and use, hazardous

reactions will not occur.

Conditions to avoid Avoid contamination by any source including metals, dust and

organic materials.

Incompatible materials No specific data.

Hazardous decomposition

products

Under normal conditions of storage and use, hazardous

decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredie	Method	Species	Result	Exposure	References
nt name					
ammonia, anhydroi	us				
	LC50 Inhalation	Rat	9.85 mg/l	1 h	IUCLID 5
	LC50 Inhalation	Rat	7.939 mg/l	1 h	IUCLID 5

Conclusion/Summary Toxic by inhalation.

Irritation/Corrosion

Conclusion/Summary

Skin Corrosive.

Causes serious eye damage. **Eyes**

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Sensitization

Conclusion/Summary

Skin : Not sensitizing
Respiratory : Not sensitizing

Mutagenicity

Conclusion/Summary: No known significant effects or critical hazards.

Carcinogenicity

Product/ingredient	Method	Species	Result	Exposure	References
name					
ammonia, anhydrous					
	OECD 453 Oral	Rat	Negative NOAEL 67 mg/kg bw/day	Not applicable.	IUCLID 5

Conclusion/Summary : No known significant effects or critical hazards.

Reproductive toxicity

Product/ingredient	Method	Species	Result	Exposure	References
name					
ammonia, anhydrous					
	OECD 422 Oral	Rat	Fertility effects- Negative NOAEL 408 mg/kg bw/day	28 days	IUCLID 5
	OECD 414 Oral	Rabbit	Developmental- Negative NOAEL 100 mg/kg bw/day	28 days	IUCLID 5
	Inhalation	Pig	Developmental- Negative NOAEC 25 mg/m³	6 weeks	IUCLID 5

Conclusion/Summary : No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

No known significant effects or critical hazards.

Specific target organ toxicity (repeated exposure)

No known significant effects or critical hazards.

Aspiration hazard

No known significant effects or critical hazards. No known significant effects or critical hazards.

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Information on the likely routes of exposure:

Not available.

Potential acute health effects

Eye contact : Causes serious eye damage. Liquid can cause burns similar

to frostbite

Inhalation : Toxic if inhaled. Exposure to decomposition products may

cause a health hazard. Serious effects may be delayed

following exposure.

Skin contact : Causes severe burns. Dermal contact with rapidly evaporating

liquid could result in freezing of the tissues or frostbite.

Ingestion : May cause burns to mouth, throat and stomach. Ingestion of

liquid can cause burns similar to frostbite.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following: pain, watering,

redness, frostbite (Cryogenic burn)

Inhalation : Adverse symptoms include the following: wheezing and

breathing difficulties, asthma

Skin contact : Adverse symptoms may include the following: pain or irritation,

frostbite (Cryogenic burn), blistering may occur

Ingestion : Adverse symptoms may include the following: frostbite

(Cryogenic burn)

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity: No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Developmental effects: No known significant effects or critical hazards.

Effects on or via lactation: No known significant effects or critical hazards.

Other effects : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following: pain, watering,

redness, frostbite (Cryogenic burn)

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Anhydrous Ammonia

Inhalation : Adverse symptoms include the following: wheezing and breathing

difficulties, asthma

Skin contact : Adverse symptoms may include the following: pain or irritation,

frostbite (Cryogenic burn), blistering may occur

Ingestion: Adverse symptoms may include the following: frostbite

(Cryogenic burn)

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Inhalation (gases)	700 ppm
Inhalation (vapors)	3.97 mg/l

Section 12. Ecological information

Toxicity

Product/ingred ient name	Method	Species	Result	Exposure	References
ammonia, anhydr	ous				
	Acute LC50	Fish	0.89 mg/l	96 h	IUCLID 5
	Fresh water				
	Acute LC50	Daphnia	101 mg/l	48 h	IUCLID 5
	Fresh water				
	Acute EC50	Algae	2,700 mg/l	18 d	IUCLID 5
	Fresh water				
	215 Fish,	Channel	< 0.048 mg/l	31 d	IUCLID 5
	Juvenile	catfish			
	Growth Test				
	Chronic				
	NOEC				
	Fresh water				
	Chronic	Daphnia	0.79 mg/l	96 h	IUCLID 5
	NOEC				
	Fresh water				

Conclusion/Summary: Very toxic to aquatic life. Toxic to aquatic life with long

lasting effects.

Persistence and degradability

Conclusion/Summary : The methods for determining the biological degradability

are not applicable to inorganic substances.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
ammonia, anhydrous	0.23	Not applicable.	low

Conclusion/Summary: No known significant effects or critical hazards.

Mobility in soil

Soil/water partition : Not available. coefficient (KOC)

Mobility : Not available.

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Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Product

Methods of disposal

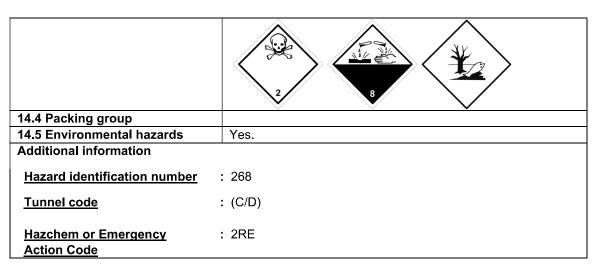
The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Empty pressure vessels should be returned to the supplier. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

Regulation: ADG	
14.1 UN number	1005
14.2 UN proper shipping name	AMMONIA, ANHYDROUS
14.3 Transport hazard class(es)	2.3
14.4 Packing group	Not applicable.
14.5 Environmental hazards	The environmentally hazardous substance mark is not required.
Additional information Hazchem or Emergency Action Code:	2RE

Regulation: ADR/RID	
14.1 UN number	1005
14.2 UN proper shipping name	AMMONIA, ANHYDROUS
14.3 Transport hazard class(es)	2

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Regulation: IMDG	
14.1 UN number	1005
14.2 UN proper shipping name	AMMONIA, ANHYDROUS
14.3 Transport hazard class(es)	2.3
14.4 Packing group	
14.5 Environmental hazards	Yes.
Additional information	
Marine pollutant	: Yes.
IMDG Code Segregation group	: SG18
Emergency schedules (EmS)	: F-C, S-U

Regulation: IATA		
14.1 UN number	1005	
14.2 UN proper shipping name	AMMONIA, ANHYDROUS	
14.3 Transport hazard class(es)	2.3	
14.4 Packing group		
14.5 Environmental hazards	Yes.	
Additional information <u>Marine pollutant</u>	: Yes.	

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14.6 Special precautions for

<u>user</u>

Transport within user's premises: Ensure that persons transporting the product know what to do in the event of

an accident or spillage.

IMSBC : Not applicable.

Transport in bulk according to

IMO instruments

Not applicable.

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

Not regulated.

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Inventory list

Philippines inventory (PICCS): All components are listed or exempted.

New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.

Korea inventory: All components are listed or exempted. **Japan inventory:** All components are listed or exempted.

China inventory (IECSC): All components are listed or exempted.

Australia inventory (AICS): All components are listed or exempted.

Canada inventory: All components are listed or exempted.

Malaysia Inventory (EHS Register): All components are listed or exempted.

Taiwan Chemical Substances Inventory (TCSI): All components are listed or exempted. Taiwan Chemical Substances Inventory (TCSI): All components are listed or exempted.

United States inventory (TSCA 8b): All components are listed or exempted. EC INVENTORY (EINECS/ELINCS): All components are listed or exempted.

Canada: All components are listed or exempted. **Turkey:** All components are listed or exempted.

Section 16. Any other relevant information

Key to abbreviations : ADG = Australian Dangerous Goods

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

bw = Body weight

GHS = Globally Harmonized System of Classification and Labelling of

Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

SGG = Segregation Group

SUSMP = Standard Uniform Schedule of Medicine and Poisons

UN = United Nations

Procedure used to derive the classification

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Classification	Justification
FLAMMABLE GASES - Category 2	Expert judgment
GASES UNDER PRESSURE - Liquefied	On basis of test data
gas	
ACUTE TOXICITY (inhalation) - Category 3	Calculation method
SKIN CORROSION/IRRITATION - Category	Calculation method
1B	
SERIOUS EYE DAMAGE/ EYE	Calculation method
IRRITATION - Category 1	
AQUATIC HAZARD (ACUTE) - Category 1	Calculation method
AQUATIC HAZARD (LONG-TERM) -	Calculation method
Category 2	

Key data sources : EU REACH ECHA/IUCLID5 CSR.

National Institute for Occupational Safety and Health, U.S. Dept. of Health, Education, and Welfare, Reports and Memoranda Registry of Toxic Effects of Chemical

Substances.

Sphera Solutions Inc., 4777 Levy Street, St Laurent, Quebec

HAR 2P9, Canada.

History

Date of printing: 28.08.2020Date of issue/Date of revision: 19.08.2020Date of previous issue: 09.05.2017

Version : 2.3

Prepared by : Yara Chemical Compliance (YCC). Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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