# KOCH FERTILIZER CANADA, ULC

# SAFETY DATA SHEET

# 1 Identification

1. Identification	
Product identifier	Ammonia, anhydrous
Other means of identification	
MSDS Number	KFC_NH3_US_EN
Synonyms	Ammonia, 82-00-0, NH3
Recommended use	Fertilizer.
<b>Recommended restrictions</b>	Use in accordance with supplier's recommendations.
Manufacturer/Importer/Supplier/	Distributor information
Manufacturer/Supplier	Koch Fertilizer Canada ULC
	1400 17th Street East
	Brandon, MB
	R7A 7C4, Canada
	204-729-2900
Emergency	For Chemical Emergency
	Call CHEMTREC day or night
	USA/Canada - 1.800.424.9300
	Mexico - 1.800.681.9531
	Outside USA/Canada - 1.703.527.3887
	(collect calls accepted)

#### 2. Hazard(s) identification

Physical hazards	Flammable gases	Category 2
	Gases under pressure	Liquefied gas
Health hazards	Acute toxicity, oral	Category 4
	Acute toxicity, inhalation	Category 3
	Skin corrosion/irritation	Category 1B
	Serious eye damage/eye irritation	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute Category 1 hazard	
OSHA defined hazards	Not classified.	
Label elements		

Danger



#### Signal word Hazard statement

Flammable gas. Contains gas under pressure; may explode if heated. Harmful if swallowed. Toxic if inhaled. Causes severe skin burns and eye damage. Very toxic to aquatic life.

#### Precautionary statement Prevention

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not breathe gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/clothing and eye/face protection. Wash thoroughly after handling. Avoid release to the environment.

Response	Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so. If swallowed: Rinse mouth. Do NOT induce vomiting. Call a poison center/doctor if you feel unwell. If on skin (or hair): Take off immediately all contaminated clothir Rinse skin with water/shower. Wash contaminated clothing before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center/doctor. in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Collect spillage.	
Storage	Protect from sunlight. Store in a well-ventilated place. Keep container tightly closed. Store locked up.	
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.	
Hazard(s) not otherwise classified (HNOC)	None known.	

# 3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Ammonia		7664-41-7	99-99.8
Water		7732-18-5	0.2-1
Composition comments	All concentrations are in percent by weight unl percent by volume. This Safety Data Sheet is not a guarantee of p on specified sales orders, customer invoices, o supplier.	roduct specification or NPK	value(s). NPK content i
4. First-aid measures			
Inhalation	Move injured person into fresh air and keep per difficulties, oxygen may be necessary. If breatl attention immediately.		
Skin contact	Immediately flush with plenty of water for at lead and shoes. If frostbite occurs, immerse affecte Keep immersed for 20 to 40 minutes. Get med treated by a physician.	d area in warm water (not e	exceeding 105°F/41°C).
Eye contact	Flush thoroughly with water for at least 15 minutes. Get immediate medical assistance. If medical assistance is not immediately available, flush an additional 15 minutes. If frostbite occurs, immediately flush eyes with plenty of warm water (not exceeding 105°F/41°C) for at least 15 minutes. If easy to do, remove contact lenses.		
Ingestion	Call a physician or poison control center imme conscious, give a cupful of water. Never give a vomiting occurs, keep head lower than the hip under normal atmospheric conditions and inge	anything by mouth to an unc s to help prevent aspiration	conscious person. If
Most important symptoms/effects, acute and delayed	Contact with this material will cause burns to the shortness of breath, headache, nausea, vomities		nembranes. Cough,
Indication of immediate medical attention and special treatment needed	Signs and symptoms of CNS depression, conf assessment and treatment of victims of expose (shortness of breath) may develop up to 24 ho	ure. Be aware that sympton	
General information	Chemical burns: Flush with water immediately adhere to affected area. Call an ambulance. C	. While flushing, remove clo ontinue flushing during tran	thes which do not sport to hospital.
5. Fire-fighting measures			
Suitable extinguishing media	Carbon dioxide (CO2). Water. Dry powder.		
Unsuitable extinguishing media	Not applicable.		
Specific hazards arising from the chemical	Flammable gas - may cause flash fire. Conten explode when exposed to heat or flame.	ts under pressure. Pressuri	zed container may
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace. Chemical protective clothing is needed if contact with vapor or liquid is anticipated		

Evacuate area. Cool containers exposed to flames with water until well after the fire is out. Do not get water inside container. Remove pressurized gas cylinders from the immediate vicinity. Close the valve if no risk is involved. Do not extinguish a leaking gas fire unless leak can be stopped. If leak cannot be stopped and no danger to surrounding area allow the fire to burn out. Fight fire from a protected location.

#### 6. Accidental release measures

6. Accidental release meas	sures
Personal precautions, protective equipment and emergency procedures	If leakage cannot be stopped, evacuate area. Avoid contact with cold gas. Avoid inhalation and contact with skin and eyes. In aqueous solution: Avoid contact with spilled material. Wear appropriate personal protective equipment. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Remove sources of ignition. Beware of the explosion danger. Ventilate well, stop flow of gas or liquid if possible. Allow gas to evaporate. Vapor can be controlled using a water fog. Use water spray to reduce vapors or divert vapor cloud drift. Do not put water directly on leak, spill area or inside container. Collect runoff for disposal as potential hazardous waste. Stop leak if you can do so without risk. In aqueous solution: Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas.
Environmental precautions	In aqueous solution: Avoid release to the environment. Do not contaminate water.
7. Handling and storage	
Precautions for safe handling	Avoid inhalation and contact with skin and eyes. Do not get in eyes, on skin, on clothing. Do not breathe gas. Use only with adequate ventilation. Open valve slowly. Ensure that cylinders are not exposed to heat. When using, do not eat, drink or smoke. Do not pressurize, cut, weld, braze, solder, drill, grind or expose empty containers to heat, flame, sparks, static electricity, or other sources of ignition; they may explode and cause injury or death. Observe good industrial hygiene practices. Avoid containers, piping and fittings made of brass, bronze or other copper containing alloys or galvanized metals. Avoid using containers, pipes and fittings made of zinc-clad or copper bearing alloys.
Conditions for safe storage, including any incompatibilities	Compressed gas storage. Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Store in a cool and well-ventilated place. Secure cylinders in an upright position at all times, close all valves when not in use. Secure cylinders from falling or being knocked over.

#### 8. Exposure controls/personal protection

#### **Occupational exposure limits**

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	
Ammonia (CAS 7664-41-7)	PEL	35 mg/m3	
		50 ppm	
US. ACGIH Threshold Limit	Values		
Components	Туре	Value	
Ammonia (CAS 7664-41-7)	STEL	35 ppm	
	TWA	25 ppm	
US. NIOSH: Pocket Guide to	Chemical Hazards		
Components	Туре	Value	
Ammonia (CAS 7664-41-7)	STEL	27 mg/m3	
		35 ppm	
	TWA	18 mg/m3	
		25 ppm	
ological limit values	No biological exposure limits noted for the ingredient(s).		
posure guidelines	Follow standard monitoring procedures.		
propriate engineering ntrols	Provide adequate general and local exhaust ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. An eye wash and safety shower must be available in the immediate work area.		
lividual protection measures,	, such as personal protective equip	nent	
Eye/face protection	Wear approved, tight fitting indirect vented or non-vented safety goggles where splashing is probable. Use of full face respirator with a canister or cartridge approved for NH3 is best practice.		

Skin protection			
Hand protection	Wear appropriate chemical resistant gloves. Thermally protective gloves are recommended. Suitable gloves can be recommended by the glove supplier.		
Other	Wear appropriate chemical resistant clothing to prevent any possibility of skin contact.		
Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Selection and use of respiratory protective equipment should be in accordance with OSHA General Industry Standard 29 CFR 1910.134; or in Canada with CSA Standard Z94.4. Respirator type: Chemical respirator with specific cartridge and full facepiece providing protection against the compound of concern. Seek advice from local supervisor.		
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.		
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice. When using, do not eat, drink or smoke. Wash hands after handling.		

## 9. Physical and chemical properties

Appearance		
Physical state	Gas compressed, liquefied.	
Form	Compressed liquefied gas.	
Color	Colorless.	
Odor	Pungent. Irritating.	
Odor threshold	5 ppm	
рН	11.7 approximate (1% aqueous solution)	
Melting point/freezing point	-30.82 °F (-34.9 °C) (20% solution)	
Initial boiling point and boiling range	-28.12 °F (-33.4 °C)	
Flash point	Not available.	
Evaporation rate	Not available.	
Flammability (solid, gas)	Not available.	
Upper/lower flammability or exp	losive limits	
Flammability limit - lower (%)	16 %	
Flammability limit - upper (%)	28 %	
Explosive limit - lower (%)	Not available.	
Explosive limit - upper (%)	Not available.	
Vapor pressure	124 psi @ 20 °C (68 °F)	
Vapor density	0.6 @ 0 °C (Air = 1)	
Relative density	0.633 @ 4 °C (Water=1)	
Solubility(ies)		
Solubility (water)	34 % @ 20 °C	
Partition coefficient (n-octanol/water)	Not available.	
Auto-ignition temperature	1203.8 °F (651 °C)	
Decomposition temperature	Not available.	
Viscosity	0.27 cP @ -34 °C	
Other information		
Bulk density	620 kg/m³ @ 16 °C	
Molecular formula	N-H3	
Molecular weight	17.03 g/mol	
Percent volatile	100 %	

# 10. Stability and reactivity

Reactivity

Contact with acids will cause evolution of heat.

Chemical stability	Stable under normal temperature conditions and recommended use.
Possibility of hazardous reactions	May react with evolution of heat on contact with water. Hazardous polymerization does not occur.
Conditions to avoid	Heat, sparks, flames, elevated temperatures. Heat may cause the containers to explode. May form explosive mixtures with air. Contact with acids will cause evolution of heat.
Incompatible materials	Acids. Halogens. Oxidizing agents. Mercury, silver oxide or hypochlorite can form explosive compounds. Zinc.
Hazardous decomposition products	Upon decomposition, this product may yield poisonous gases including oxides of nitrogen, hydrogen gas and ammonia. Decomposition temperature may be lowered to 575 °F (302 °C) by contact with certain metals, such as nickel.

# 11. Toxicological information

# Information on likely routes of exposure

Information on likely routes of e	sxposure		
Inhalation	Toxic by inhalation.		
Skin contact	Causes skin burns.		
Eye contact	Causes serious eye damage.		
Ingestion	This material is a gas under normal atmospheric conditions and ingestion is unlikely.		
Symptoms related to the physical, chemical and toxicological characteristics	Contact with this material will cause burns to the skin, eyes and mucous membranes. Cough, shortness of breath, headache, nausea, vomiting.		
Information on toxicological eff	ects		
Acute toxicity	Toxic if inhaled. Harmful if swallowed. Contact with liquefied gas can cause damage (frostbite) due to rapid evaporative cooling.		
Skin corrosion/irritation	Causes severe skin burns. Contact with liquefied gas might cause frostbites, in some cases with tissue damage.		
Serious eye damage/eye irritation	Causes severe eye damage. Direct contact with liquefied gas may cause eye damage from frostbite.		
Respiratory or skin sensitization	n		
Respiratory sensitization	No data available.		
Skin sensitization	No data available.		
Germ cell mutagenicity	No data available.		
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. Not classified.		
OSHA Specifically Regulate	ed Substances (29 CFR 1910.1001-1050)		
Not listed.			
Reproductive toxicity	No data available.		
Specific target organ toxicity - single exposure	No data available.		
Specific target organ toxicity - repeated exposure	No data available.		
Aspiration hazard	Not available.		
Further information	Be aware that symptoms of lung edema (shortness of breath) may develop up to 24 hours after exposure.		

# 12. Ecological information

Ecotoxicity	In aqueous solution: Very toxic to aquatic organisms.		
Components		Species	Test Results
Ammonia (CAS 7664-41-7)			
Aquatic			
Fish	LC50	Chinook salmon (Oncorhynchus tshawytscha)	0.43 - 0.47 mg/l, 96 hours
Persistence and degradability	Not relevant.		
Bioaccumulative potential	Not relevant.		
Mobility in soil	Not available.		
Mobility in general	The Gas will d	lisperse in the air.	

Ammonia, anhydrous

Other adverse effects None known.

## 13. Disposal considerations

Disposal instructions	The packaging should be collected for reuse. Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.		
Hazardous waste code	D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel]		
Waste from residues / unused products	Dispose in accordance with all applicable regulations.		
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied.		

# 14. Transport information

DOT			
-			
UN number	UN1005		
UN proper shipping name	Ammonia, anhydrous		
Transport hazard class(es)			
Class	2.2		
Subsidiary risk	-		
Label(s)	2.2		
Packing group	-		
Environmental hazards			
Marine pollutant	Yes		
	Read safety instructions, SDS and emergency procedures before handling.		
Special provisions	13, T50		
Packaging exceptions	None		
Packaging non bulk	304		
Packaging bulk	314, 315		
ΙΑΤΑ			
UN number	UN1005		
UN proper shipping name	AMMONIA, ANHYDROUS		
Transport hazard class(es)			
Class	Forbidden		
Subsidiary risk	-		
Label(s)	-		
Packing group	-		
Environmental hazards	-		
ERG Code	-		
	Passenger and Cargo Aircraft Quantity limitation: Forbidden.		
IMDG			
UN number	UN1005		
UN proper shipping name	AMMONIA, ANHYDROUS		
Transport hazard class(es)			
Class	2.3		
Subsidiary risk	8		
Label(s)	2.3, 8		
Packing group	-		
Environmental hazards			
Marine pollutant	Yes		
EmS	F-C, S-U		
	Read safety instructions, SDS and emergency procedures before handling.		
Transport in bulk according to	Not applicable.		
Annex II of MARPOL 73/78 and			
the IBC Code			
45 Descriptory information			

# 15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication
	Standard, 29 CFR 1910.1200.
	All components are on the U.S. EPA TSCA Inventory List.

Not regulated. OSHA Specifically Reg	ulated Substance	es (29 CFR 1910	).1001-1050)		
Not listed.					
CERCLA Hazardous S	ubstance List (40	CFR 302.4)			
Ammonia (CAS 766	64-41-7)		LISTED		
perfund Amendments a	nd Reauthorizatio	on Act of 1986 (\$	SARA)		
Hazard categories	Delayed H Fire Hazar Pressure H	Hazard - Yes azard - Yes d - Yes Iazard - Yes Hazard - No			
SARA 302 Extremely h	nazardous substa	nce			
Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Ammonia	7664-41-7	100	500		<u> </u>
SARA 311/312 Hazardo chemical	<b>bus</b> Yes				
SARA 313 (TRI reportin Chemical name	ng)		CAS number	% by wt.	
Ammonia			7664-41-7	99-99.8	
her federal regulations					
Clean Air Act (CAA) Se Ammonia (CAS 766 Clean Water Act (CWA	64-41-7)	dental Release	Prevention (40 CFR 6	8.130)	
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Ammonia (CAS 766 Clean Water Act (CWA Section 112(r) (40 CFR 68.130) Safe Drinking Water Ac (SDWA) S state regulations US. Massachusett Ammonia (CAS US. New Jersey W Ammonia (CAS US. Pennsylvania Ammonia (CAS US. Pennsylvania CS. Rhode Island Ammonia (CAS US. California Proposi Not Listed. ernational Inventories Country(s) or region Australia Canada Canada China	64-41-7) Hazardous t Not regulat This produ defects or s RTK - Substance 5 7664-41-7) Worker and Common 5 7664-41-7) Worker and Common 5 7664-41-7) RTK 5 7664-41-7) tion 65 Inventory Australian Domestic S Non-Dome Inventory of European Substance European	substance ted. ct does not conta other reproductiv e List unity Right-to-K munity Right-to-K munity Right-to munity Right-to Substances List ( stic Substances of Existing Chem Inventory of Exis s (EINECS) List of Notified C	ain a chemical known to re harm. <b>Cnow Act</b> <b>-Know Law</b> mical Substances (AIC (DSL) List (NDSL) ical Substances in Chir	b the State of California S) na (IECSC) ical LINCS)	<b>On inventory (yes/no)*</b> Yes Yes No Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

#### 16. Other information, including date of preparation or last revision

Issue date	25-June-2015		
Revision date	-		
Version #	01		
Further information	HMIS® is a registered trade and service mark of the NPCA.		
HMIS® ratings	Health: 3* Flammability: 1 Physical hazard: 0		
NFPA ratings	3 0		
References	ACGIH EPA: Acquire database NLM: Hazardous Substances Data Base US. IARC Monographs on Occupational Exposures to Chemical Agents		
Disclaimer	NOTICE: The information presented herein is based on data considered to be accurate as of the date of preparation of this Safety Data Sheet (SDS) and was prepared pursuant to Government regulation(s) that identify specific types of information to be provided. This SDS may not be used as a commercial specification sheet of manufacturer or seller, and no warranty or representation, expressed or implied, is made as to the accuracy or comprehensiveness of the foregoing data and safety information, nor is any authorization given or implied to practice any patented invention without a license. Additional information may be needed to evaluate other uses of the product, including use of the product in combination with any materials or in any processes other than those specifically referenced. Information provided herein with respect to any hazards that may be associated with the product is not meant to suggest that use of the product in a given application will necessarily result in any exposure or risk to workers or the general public. No responsibility can be assumed by vendor for any damage or injury resulting from abnormal use, from any failure to adhere to recommended practices, or from any hazards inherent in the nature of the product. Purchasers and users assume all risk of use, storage and handling of the product in compliance with applicable federal, state and local laws and regulations. Purchasers and users of the product specifically should advise all of their employees, agents, contractors and customers who will use the product of this (M)SDS.		